

SKY ENTERPRISE, INC.
 COOLING WATER SYSTEMS
PRODUCT AND APPLICATION SUMMARY

<u>Formula Number</u>	<u>Description</u>
Anti-Clog® FT/C Tablets	The <i>Anti-Clog</i> ®#1 is a biocide (quaternary ammonium) tablet enclosed in a plastic housing. Ultrasonically sealed to the housing is a white filter pad. Water is absorbed by the filter pad and “wicked” to the tablet. The release of powerful biocide is initiated as the water begins dissolving the tablet. The filter pad controls the release of biocide resulting in a 3 month service life in even the hottest and most humid climates.
Coil-X Coil Cleaner Aerosol	This high performance product offers maximum cleaning and degreasing from an aerosol coil cleaner. This high solvency formula quickly and easily liquefies dirt, grease, oil or other residue and deposits while the blasting nozzle powerfully separates the undesirable materials from the surface. The product can be used on most types of coils and is super-fast evaporating while requiring little or no wiping or post-use clean up. The nonflammable, nonconductive formula is safe to use on or near live equipment while the pleasant lemon fragrance leaves the area clean and fresh smelling. This product contains no ozone depleters.
CT-5040	This product represents the latest in sulfamic acid technology for use in cleaning systems fouled with iron. The product is normally charged into the system and allowed to circulate for 24 hours. As it cleans, the solution will turn dark. This is a good indication the cleaning is complete. The product is safe to use with all normal metals found in cooling water systems. It is not effective for hardness scale removal and this is most often used for cleaning closed systems which, due to improper or inadequate treatment have become corroded.
CT-9000 CT-9001 CT-9002	“Organic” formulations as utilized for many years. They are designed for use in systems operated with moderate hardness/alkalinity makeup water and primarily in air conditioning and low temperature process application. Have optimum HEDP/AMP ratio for performance.

USE GUIDELINES

pHs for CaCO ₃	+1.0 - +2.5
Max. pHs for Ca ₃ (PO ₄) ₂	+1.0
Max. SiO ₂	150 ppm
Max. Skin (Bulk H ₂ O) temp.....	115°F(105°F)
Metallurgies.....	Fe, Cu
Control: Organic PO ₄	4-12 ppm
pH.....	7.5 - 9.0

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<u>Formula Number</u>	<u>Description</u>
CT-9010	This series of products represents the latest technology for all organic treatments. These products are designed to replace the molybdate corrosion inhibitor products with an all organic inhibitor system that provides a more positive corrosion inhibitor for systems having low hardness, alkalinity and TDS (i.e. waters having a high corrosion potential). A molybdate tracer is provided in the formulation to insure a good test for product concentration in the treated systems but the molybdate adds little, if any, to the actual inhibition.
CT-9011	
CT-9012	

USE GUIDELINES

pHs for CaCO₃+0.0 - 2.0
 Max. pHs for CaCO₃.....+1.5
 Max. SiO₂ 150 ppm
 Max. Skin (Bulk) H₂O temp 150°F (130°F)
 Metallurgies.....All
 Control: Sodium Molybdate.....2 - 6 ppm
 pH.....7.0 - 9.0

CT-9020	This series of products represents the latest technology for all organic treatments. These products are designed to replace the molybdate corrosion inhibitor products with an all organic inhibitor system that provides a more positive corrosion inhibitor for systems having high hardness, alkalinity and TDS (i.e. waters having a high scaling potential). A molybdate tracer is provided in the formulation to insure a good test for product concentration in the treated systems but the molybdate adds little, if any, to the actual inhibition.
CT-9021	
CT-9022	

USE GUIDELINES

pHs for CaCO₃+2.0 - +3.0
 Max. pHs for CaCO₃.....+1.5
 Max. SiO₂ 150 ppm
 Max. Skin (Bulk) H₂O temp 150°F (130°F)
 Metallurgies.....All
 Control: Sodium Molybdate.....2 -6 ppm
 pH.....8.0 -9.5

CT-9020-S	This series of products is a modification of the CT-9020 series to include a powerful silica inhibitor for use where the makeup water has a high silica content. The product is utilized with the same controls as the regular series but silica in the recirculating water can be cycled up to 250 ppm for most systems.
CT-9021-S	
CT-9022-S	

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<u>Formula Number</u>	<u>Description</u>
CT-9070 CT-9071 CT-9072	These products are various concentrations of tolytriazole with a low foaming surfactant for use in systems requiring copper and brass protection not provided in the regular treatment program. More often, they are used for the pretreatment of copper/brass exchangers. For pretreatment, use 5 times the highest recommended dose shown. A tolytriazole test is available for control, 1-3 ppm is normal.
CT-9170 CT-9171 CT-9172	The 9170 series represents a newer molybdate technology for applications having high corrosion loads. The products are formulated with poly and orthophosphates with the molybdate and dispersants and crystallization inhibitors required in the complete program. Products are formulated for systems operating with relatively soft water makeup. Where zinc is allowable, the 9180 series may be superior.

USE GUIDELINES

pHs for CaCO₃.....-0.5 - +1.5
 Total Hardness (as CaCO₃).....<50 - 150 ppm
 Max. pHs for Ca₃ (PO₄)₂.....+1.0
 Max. SiO₂.....120 ppm
 Max. Skin (Bulk H₂O) temp.....150° F (120°F)
 Metallurgies.....All Common
 Control: Sodium Molybdate.....5-10 ppm
 pH.....7.0 - 8.5

CT-9180 CT-9181 CT-9182	These products are a series of zinc containing scale and corrosion inhibitors. They are particularly useful in systems having a high corrosion load and a lower scaling potential. Systems using a carbonate water are perfect examples of those which are ideally suited for this type treatment. The major drawback for these treatments are effluent regulations on zinc.
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USE GUIDELINES

pHs for CaCO₃.....-1.5- +1.0
 Max. SiO₂.....120 ppm
 Max. Skin (Bulk H₂O) temp.....130°F (115°F)
 Metallurgies.....All Common
 Control: Sodium Molybdate.....2.5 - 10 ppm
 Molybdenum.....1.0-4.0
 pH.....6.5 - 8.5

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<u>Formula Number</u>	<u>Description</u>
CT-9200	This series of product are similar to the CT-9010 series but they are formulated with a special surface active material specifically selected to assist in controlling the type of fouling found in air washers.
CT-9201	
CT-9202	

USE GUIDELINES

pHs for CaCO ₃	+0.0 - +2.0
Max. pHs for Ca ₃ (PO ₄) ₂	+1.0
Max. SiO ₂	150 ppm
Max. Skin (Bulk H ₂ O) temp.....	115°F(105°F)
Metallurgies	All Common
Control: Sodium Molybdate	4 - 8 ppm
pH	7.5 - 9.0

CT-9220	A low cost treatment for air washers which is designed primarily for use in systems having a low corrosion load, such as those systems built primarily with stainless and copper. It contains an azole type inhibitor.
CT-9221	

USE GUIDELINES

pHs for CaCO ₃	-0.5-+1.0
Maximum Temperature.....	100°F
Metallurgies	Copper and Stainless
Control: pH	7.5-9.0

CT-9305	A low cost combination of carboxylated polymers designed for use in systems having either high suspended solids. No control test and must be ratioed.
CT-9306	
CT-9307	

USE GUIDELINES

Maximum Silica (as SiO ₂).....	200 ppm
Max. Mg x SiO ₂ product.....	25,000

CT-9310	This series of products employs a special copolymer in addition to the carboxylated polymer in the CT-9305 series. Thus, improved performance is expected in systems having higher suspended solids loading and also in those systems having higher ferric iron loadings. However, for those systems having a makeup water with soluble ferrous iron, then the terpolymer type material found in the CT-9315 series will be a better choice. There is no reliable field control test so the product feed must be ratioed to a known inhibitor feed.
CT-9311	
CT-9312	

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<u>Formula Number</u>	<u>Description</u>
CT-9315 CT-9316 CT-9317	This particular series of dispersants are recommended for use in systems having either iron or calcium phosphate deposition problems. They are supplemented above the standard corrosion/deposition control programs and are ratio fed to these products.
CT-9320 CT-9321 CT-9322	This particular series of dispersants are recommended for use in systems having either a very high calcium in the makeup water or for systems which are scaled and it is desirous to clean the system up on line. When cleaning, it is recommended that the feed be started at the low end of the recommended range and then gradually increased.
CT-9340 CT-9341 CT-9342 CT-9343	Products are formulated with a powerful combination of organic surfactants for use in systems having hydrocarbon and/or oil contamination. The product is also useful as a chlorine penetrant or with other biocides not possessing high surface activity. However, the product is highly anionic in nature and should not be used with cationic biocides such as quaternary ammonium compounds. No control test is available for field use.
CT-9415 CT-9416 CT-9417	A special buffered molybdate/organophosphate/polymer dispersant/neutralizing amine formulated for the treatment of closed steam heating boiler systems. The product provides excellent and easy to control corrosion protection along with a satisfactory degree of deposition control required in these systems. Not for use in systems having high makeup (>2-3%) requirements or operating at >50 psi. The products must not be used in systems having live steam humidification or where steam contacts food or food products.

USE GUIDELINES

Molybdate (as $\text{NA}_2\text{MoO}_4\cdot 2\text{H}_2\text{O}$).....	500-1500 ppm
Molybdate (as Mo).....	200-600 ppm
Boiler water pH.....	9.0-12.0
Cycles (based on raw).....	Max 4.0

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<u>Formula Number</u>	<u>Description</u>
CT-9420	A combination buffered molybdate/nitrite/azole inhibitor designed as the most effective combination available for closed system treatment. The 4:1 sodium nitrite/sodium molybdate ratio give optimum results at low treatment levels when compared to other available inhibitors. In addition, the molybdate test can be used to positively show when nitrite is being degraded by bacteria in a treated system (comparative ratios).
CT-9421	
CT-9422	

USE GUIDELINES

Control (Chilled Water):

Nitrite (as NO ₂).....	200-400 ppm
Nitrite (as NaNO ₂).....	300-600 ppm
Molybdate (as NaMoO ₄).....	60-120 ppm
Molybdate (as Mo).....	24-48 ppm

Control (Hot Water):

Nitrite (as NO ₂).....	400-1000 ppm
Nitrite (as NaNO ₂).....	600-1500 ppm
Molybdate (as NaMoO ₄).....	120-300 ppm
Molybdate (as Mo).....	48-120 ppm
System pH.....	8.0-10.0

CT-9430	This particular formulation has been developed for closed, cast iron hot water boiler systems and other high temperature applications having mixed metallurgies. It has been tested to provide corrosion protection of <1mpy on cast iron, steel, copper, brass and aluminum. Control by nitrite (750-1000 ppm) or molybdenum (150-200 ppm).
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CT-9440 CT-9441 CT-9442	An organo phosphorous/silicate/polymer/azole designed for the treatment of closed systems, particularly those which have excessive leakage. Also a good choice for systems containing aluminum. Not recommended for hot water systems.
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USE GUIDELINES:

SiO ₂ (above SiO ₂ in raw).....	24 - 48 ppm
System pH.....	>7.5

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<u>Formula Number</u>	<u>Description</u>
CT-9450	A buffered molybdate/organo phosphate/azole formulated specifically for closed systems. Generally not recommended for closed systems used intermittently as the molybdate is not a good static inhibitor. When used under these conditions, the minimum molybdate (as NaMoO ₄) should be 300 ppm.
CT-9451	
CT-9452	
CT-9453	

USE GUIDELINES

Molybdate (as NaMoO ₄).....	200-400 ppm
Molybdate (as Mo).....	80-160 ppm
System pH.....	8.0-10.0

CT-9490	These products represent the newest all organic inhibitor technology. They are particularly useful in electric furnace type systems where conductivity levels can cause operational problems.
CT-9491	

USE GUIDLINES

Molybdate (as Mo).....	2-6 ppm
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CT-9500	A series of polyphosphate formulations designed specifically for use in once through and potable water systems using water with a positive Langelier Index. Although the products have corrosion control properties, they are primarily designed as sequestrants. Where the customers desire specific EPA approval for potable water, these have been applied for.
CT-9501	
CT-9502	
CT-9503	
CT-9504	

USE GUIDELINES

Non-potable systems

Total Inorganic Phosphate (as PO ₄).....	1-5 ppm
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Potable Systems

Total Inorganic Phosphate (as PO ₄).....	0.5-3.0 ppm
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EPA Feedrate Specifications:

9500.....	Max. 3.0 mg/l
9501.....	Max. 8.5 mg/l
9502.....	Max 12.0 mg/l
9503.....	Max. 17.0 mg/l
9504.....	Max. 35.0 mg/l

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<u>Formula Number</u>	<u>Description</u>
CT-9515	A unique blend of long chain poly and orthophosphates in liquid form. The products are used for the treatment of once through and potable waters and can be used as the phosphate source for phosphate programs in cooling tower systems. In once through and potable systems, they provide optimum scale and corrosion control in water having either a negative or positive Langelier pHs.
CT-9516	
CT-9517	
CT-9518	

USE GUIDELINES (Once through systems)

Non-potable systems

Total inorganic PO₄ (as PO₄).....1.0-5.0 ppm

-or-

Orthophosphate (PO₄).....0.7-3.5 ppm

Potable systems

Total inorganic PO₄ (as PO₄).....0.5-3.0 ppm

-or-

Orthophosphate (PO₄).....0.25-1.5 ppm

CT-9541	Silicate/phosphate formulations designed for use in systems having a moderate pH/corrosive water. The products will provide some acidic neutralization although not as much as the CT-9545 series products. For this reason, they can have a distinct advantage over the straight phosphate treatments which will not effect the pH of the treated water.
CT-9542	

USE GUIDELINES

Non-potable systems

Silica (as SiO₂) over raw:.....2.5-25 ppm

Potable water systems

Silica (as SiO₂) over raw.....2.5-15 ppm

EPA Feedrate Specifications:

CT 9545 (total product).....Max. 60.0 mg/l

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<u>Formula Number</u>	<u>Description</u>
CT-9545	Alkaline silicate formulations designed to provide maximum pH adjustment and corrosion control in systems operating with an acidic, corrosive water. They may be the preferred treatment where system operators prefer not to use a zinc formulation. Product neutralization about 0.4 ppm as CaCO ₃ for CT-9545 and 0.2 ppm for CT-9546
CT-9546	

USE GUIDELINES

Non-potable systems
 Silica (as SiO₂) over raw:.....1.5-15.0 ppm
 Potable water systems
 Silica (as SiO₂) over raw.....1.5- 6.0 ppm
 EPA Feedrate Specifications:
 9545.....Max. 40.0 mg/l

CT-9670	A low cost powdered organic chlorine donor primarily useful for cleaning a fouled system. Also very good when used after cleaning with PenetreX LF.
CT-9900	Special poly/orthophosphate/inhibitor formulations for both pretreatment and treatment prior to shutdown of open recirculating systems. Used to control “white rust” on galvanized and general corrosion which can occur due to standing water when systems are out of operation. Strongly recommended for new systems, systems which have been cleaned and when putting systems back in service after lay-up.
CT-9901	
CT-9902	
CT-9903	
PenetreX LF CT-9960	The PenetreX series of products are patented formulations which are extremely effective at removing slime and other organic deposits in all types of water bearing systems. These products are very non-toxic and very biodegradable. As such, they are not subject to stringent use and discharge regulations, do not require EPA registration and yet can replace up to 80% of the biocides used in the system. When used for cleanup, the typical dosage ranges for 200-1000 ppm for the PenetreX and 400-2000 ppm for the PenetreX II. Once the system is cleaned, where ongoing contamination is a problem or where continuous slime control is desired, feedrates are low and economical.
CT-9970 CT-9971	These products represent the latest in chelant technology for use in cleaning systems fouled with iron. The products are normally charged into the system and allowed to circulate for 3-7 days. As they clean, the solution will turn a dark, turbid green color. This is a good indication the cleaning is complete. The products are safe to use with all normal metals found in cooling systems. They are not effective for hardness scale removal and thus are most often used for cleaning closed systems which, due to improper or inadequate treatment have become corroded.

SKY ENTERPRISE, INC.
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<u>Formula Number</u>	<u>Description</u>
CWT-999	Bromicide (a bromine/chlorine donor) is very useful in both cooling towers and air washer systems. It is supplied in a slow dissolving, tabletized form. When dissolved, the tablets release hypobromous and hypochlorous acid which are strong oxidants and sterilizers. However, the hypobromous acid is both more stable and when combined (bromamines for example), remains toxic towards most microorganisms. For this reason, the product has also proven effective in treatment of brewery pasteurizers. With the floating feeder, an excellent choice for systems handled by the "total service approach."

USE GUIDELINES

Typical Dosage Range 3-6 ppm
 Control: Free Bromine (as Br-) 0.2-0.5 ppm
 System pH 6-8.5
 Contact time required 2-4 hours
 Principle effectiveness General purpose

Formula 4610	Formula 4610 is a 20% thione compound which has been found to be very useful for the control of slime forming bacteria in cooling tower systems operated at higher pH levels. Although more expensive than carbamates, it generally has a lower use cost due to lower dosage requirements.
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USE GUIDELINES

Typical Dosage Range.....40-100 ppm
 System pH.....7-9
 Contact time required.....6 hours
 Principle effectiveness.....Bacteria

Formula 4610-P	This is the tablet version of the Formula 4610 which is >80% active. These non-oxidizing tablets are ideal for small systems treated under a total service contract. When floated in a tower duck in the sump, the tablets will last about a month. Also, the tablets can be placed in the drip pans of small A.C. condensing units to control slime in the drip lines. Use 1 tablet per 500-1000 gallons water.
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SKY ENTERPRISE, INC.
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Formula Number

Description

Formula 4615 This 30% combination of carbamates is a very effective all around biocide for systems operated at high pH. It may also be used in air washers when applied with care because of the odor problem.

USE GUIDELINES

Typical Dosage Range.....60-180 ppm
 System pH.....7.5-9.5
 Contact time required.....6 hours
 Principle effectiveness.....Bacteria

Formula 4620 Formula 4620 is 20% DBNPA and is one of the fastest acting biocides for cooling towers and air washers. It is most effective when used at a pH of <8.0 but is sometimes used at higher pH levels because it reacts so quickly before it has a chance to be neutralized.

USE GUIDELINES

Typical Dosage Range.....20-60 ppm
 System pH.....6.0-8.0
 Contact time required.....1 hour
 Principle effectiveness.....Bacteria

Formula 4630 Formulas in this series are 30% & 14% solutions of a polymerized, non-foaming quaternary ammonium compound. The products are particularly useful in air washers and in cooling towers operated with low TDS makeup. Because they are cationic in nature, the materials can be rapidly neutralized in high solids systems. Although they have fair broad spectrum capabilities, they are more effective against algae.

USE GUIDELINES

Typical Dosage Range:
 463060-120 ppm
 4631180-360 ppm
 System pH6-9.0
 Contact time required6 hours
 Principle effectivenessAlgae and general

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<u>Formula Number</u>	<u>Description</u>
Formula 4634	Formula 4634 is a 4% Triazine algaecide designed to replace the quaternaries (both the 4630 and 4650 series) in cooling water systems. It is completely non-foaming and far more effective than these materials and is also non-ionic so other treatments are not effected. Best results are obtained when the material is fed with an oxidizing product. Also, unlike most other biocides, it is best used in bright sunlight. Although fairly expensive, it is extremely economical to use.

USE GUIDELINES

System pH6-9
 Contact time6 hours
 Principle effectiveness Algae

Formula 4675	An organic bromine/chlorine powder specifically formulated for both cleaning systems which are biologically fouled and for shock treatment of other systems.
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Formula 4692	Bromicide (a bromine/chlorine donor) is very useful in both cooling towers and air washer systems. It is supplied in a slow dissolving tabletized form. When dissolved, the tablets release hypobromous and hypochlorous acids which are strong oxidants and sterilizers. However, they hypobromous acid is both more stable and when combined (bromamines for example), remains toxic towards most microorganisms.
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USE GUIDELINES

Typical Dosage Range.....3-6 ppm
 Free Bromine (as Br-).....0.2 - 0.5 ppm
 System pH.....6-8.5
 Contact time required.....2-4 hours
 Principle effectiveness.....General purpose

ISO-15-CWT	This product is 1.5% isothiazolin. It can be used in cooling towers and air washes to control bacteria, fungi and algae. It functions by breaking down the cell walls which make them useful in cleaning up fouled systems.
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New Coil	Acid coil cleaner for air conditioners, heating and refrigeration machinery.
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Recoil	Non-Acid coil cleaner specially formulated renovator for restoring peak capacity to air conditioning and heating units of all types by cutting through and rinsing away accumulated dirt and grime on condenser coils and fins. Recoil is also effective on heat pumps, fans, permanent-type filters and electrostatic filters. It is safe on aluminum and other metals.
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Formula Number

Description

S-99 This product represents the latest technology for all organic treatments. For testing purposes, it includes a tracer amount of sodium molybdate in order that it can be reliably controlled in the field, a glaring weakness with the older formulations. This product is designed for use in systems having a low to moderate hardness/alkalinity makeup water and the range of conditions it will tolerate is much higher than for the molybdates without zinc or any of the older all organic products.

S-180 Series of basic Nitrite/borate/silicate/azole formulations for the treatment of
 S-179 closed water systems. Products may be used in systems having either hard or
 S-175 soft water makeup and are compatible with glycol anti-freeze solutions.
 S-174
 S-173

USE GUIDLELINES

Chilled Water Systems:

Nitrite (as NO₂).....300-900 ppm
 Nitrite (as NaNO₂).....400-1200 ppm

Hot Water Systems:

Nitrite (as NO₂).....600-1500 ppm
 Nitrite (as NaNO₂).....900-2000 ppm

All systems: pH.....8.0 - 10.0

S-194 S-194 and S-193 are 45% and 15% solutions of glutaraldehyde. The products
 S-193 are very broad spectrum materials useful in both cooling towers and air washers. Although non-oxidizing, they function by breaking down the cell walls which makes them useful in cleaning up fouled systems. Like most other newer materials, they are degraded when their concentration is reduced below toxic levels.

USE GUIDELINES

Typical Dosage Range:

S-19472-120 ppm
 S-193240-360 ppm
 System pH6.-8.5
 Contact time required6 hours
 Principle effectivenessGeneral purpose

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<u>Formula Number</u>	<u>Description</u>
S-196	S-196 is a concentrate formulated to be used in industrial and commercial recirculating cooling tower systems. This product is designed for the control of algae growth and microbiological slime.

USE GUIDELINES

Typical Dosage Range.....	100-150 ppm
System pH.....	6-8.5
Contact time required.....	12 hours
Principle effectiveness.....	General Purpose

S-197	S-197 helps keep cooling tower systems clear and free of visible algae and slime. It is economical to use and has no foul odor. S-197 is non-corrosive at the suggested dilution rate.
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System Pre-Clean	System Pre-Clean is designed to clean systems of rust, cosmolines, greases, oils, mud and sludge. System Pre-Clean will also pre-passivate newly cleaned metal surfaces. Use this powerful liquid to completely clean out boilers, closed loops, cooling towers before start-up. All new systems should be cleaned thoroughly and the metals pre-passivated to inhibit initial corrosion and rust.
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Tower Wash	Tower Wash dramatically cleans cooling tower condenser loops while the system is in operation. It eliminates the expense and time usually associated with draining and washing out a tower. Add Tower Wash to the cooling tower to clean away mud and sludge quickly. Tower Wash is compatible with most tower treatments.
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